

Please amend page 3, line 14 of the specification as follows:

Specifically, the ultrasonic complex vibration is applied to the following processes:

a process of fixedly putting together the magnet, the pot yoke and the pole piece;

a process of fixing, to an inner circumference of the frame, an outer circumferential edge of the ~~surround~~ spider, which has its inner periphery fixed to the bobbin;

a process of fixing, to the frame, an outer circumferential edge of the surround, which has its inner circumferential edge fixed to an outer periphery of the diaphragm whose inner periphery is fixed to the bobbin; and

a process of fixedly connecting both ends of each of the tinsel leads respectively to terminations of the voice coil and to the terminals.